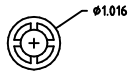


PROPRIETARY DATA

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10522

G



Ø1.016



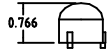
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VENT BASE

E

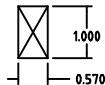


Ø0.844



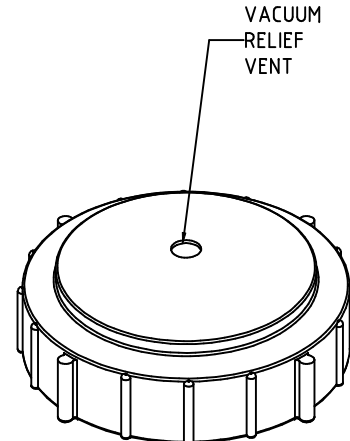
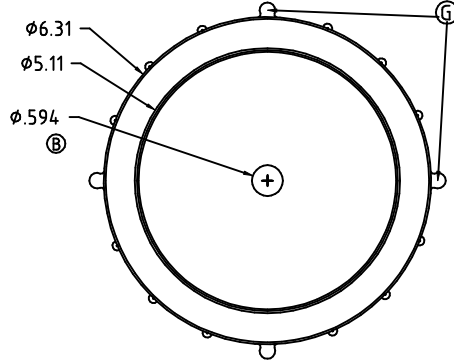
VENT PLUG

E

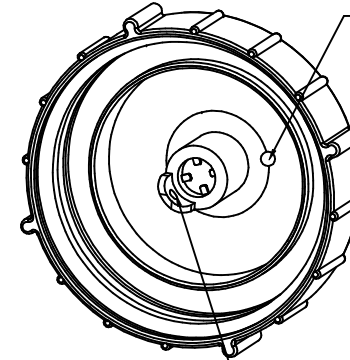


SPRING 60341

C



VACUUM
RELIEF
VENT

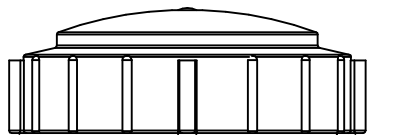


MO./YR DATE CODE

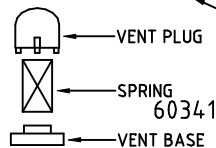
Ø.250 HOLE
HOLE TO BE PUNCHED

B D

ASSEMBLY



ULTRASONIC WELD
VENT BASE INTO LID
3 PLACES ON SEAM

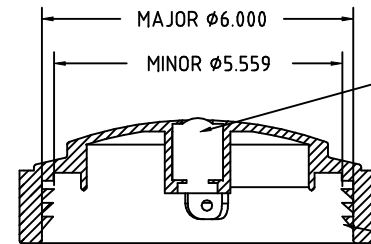
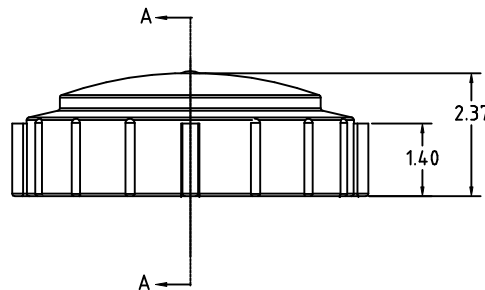


VENT PLUG

SPRING
60341

VENT BASE

E



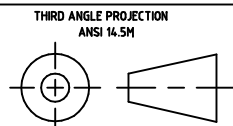
SPRING LOADED
VENT

AMERICAN NATIONAL
STANDARD BUTTRESS
6 INCH DIA X 3TPI

SECTION A-A

G	HOLES REMOVED CCN 1645	4/22/08	ADH
F	CHANGE TO PUNCHED HOLE CCN 1343	6/4/07	GWC
E	REMOVE PART NUMBERS	4/30/07	GWC
D	UPDATE LOGO CCN 1296	4/20/07	GWC
C	ADD PART AND ASSEMBLY VIEWS	4/5/07	GWC
B	ADD TEXT & DIM./TOL. WAS 1%@68°	1/30/07	GWC
A	CHANGED NAME FROM 6" TO 5" LID	10/12/05	NVE
REV	DESCRIPTION	DATE	APPRD

DRAWN / DATE	MATERIAL
NVE 6/6/05	INOVINE L12Z-01 OR EQUIVALENT
APPRD. / DATE	NOTES:
DHJ 9/21/05	1. BLACK COLOR
	2. SHOT WEIGHT 1.05 LBS.



THIRD ANGLE PROJECTION
ANSI 14.5M



INJECTION MOLDING

A DIVISION OF DEN HARTOG INDUSTRIES, INC.
4010 HOSPERS DRIVE S., BOX 425, HOSPERS, IOWA 51238-0425

CLIENT / DESCRIPTION

5 INCH LID WITH VENT
ASSY

SCALE

N.S.

PART NO.

10522

ALL DIMENSIONS ARE IN DECIMAL INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED
XXX +/- .016
XX +/- .032
X +/- .062